

The FIVEN logo is located in the top right corner. It consists of the word "FIVEN" in a bold, white, sans-serif font. A stylized white graphic element, resembling a checkmark or a series of parallel lines, is positioned above the letter "V".

**FIVEN**

# INNOVATION AT FIVEN

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**SIKA® ABR**



Silicon Carbide



# FIVEN - WE SHAPE INDUSTRIES

## High-quality silicon carbide for abrasive applications

Fiven is the world's leading producer of silicon carbide. Based on long time experience and industrial expertise, we are delighted to provide a wide range of high quality products combined with excellent services. Together with our customers we are expanding in growing markets by increasing our production and processing capacities. Environmental protection and safety aspects are crucial for us, which we continuously develop by optimizing our production processes. Due to its high abrasion resistance and relatively low cost, silicon carbide is, in many different forms, used as a loose- or fixed-abrasive material in a wide variety of applications:

- Grinding wheels with organic or vitrified bonds
- Honing sticks
- Cut-off and thin wheels
- Snagging wheels
- Stone polishing segments
- Coated abrasive sheets, belts and discs
- Non-woven abrasive
- Lapping and polishing of substrates and mechanical components
- Surface blasting
- Anti-slip flooring

Our long experience in serving leading manufacturers in the abrasives industry, from our many local production platforms, allows us to have a deep understanding of our Abrasive customers' requirements.

In addition to our broad product range, we have the capability to co-develop with our clients new tailor-made solutions.

## Properties of silicon carbide

SiC is a ceramic material with an outstanding hardness, only surpassed by diamond, cubic boron nitride and boron carbide. The material is highly wear-resistant and chemically inert to all alkalis as well as acids. It can also withstand very high temperatures. These properties make silicon carbide an outstanding abrasive and ceramic material to be used under extreme operating conditions.

Silicon carbide abrasives are ideal for grinding low tensile materials like grey iron and unannealed malleable iron, non-metallic materials such as stone, ceramic, glass, plastic and rubber. Silicon carbide is also used for non-ferrous material, cast iron and stainless steel.



Silicon Carbide



The background image is a high-contrast, blue-tinted photograph of an industrial grinding process. A large, dark grinding wheel is shown in motion, creating a dense spray of bright sparks that fan out towards the bottom left. The scene is set in a factory or workshop, with various industrial components and structures visible in the background. The image is overlaid with several large, semi-transparent geometric shapes in shades of blue and teal, creating a modern, abstract design.

# SIKA® ABR

Products for Abrasive  
Applications

Each particular product in our wide range of solutions is adapted to the customer needs, and is characterized by the following parameters:

Particle size distribution

**All micro and macro grit sizes according to FEPA, JIS, and ANSI standards**

Particle shape

**Blocky or sharp-shape grits**

Crystal grade

**Green and black silicon carbide**

Surface chemistry

**Various purity levels dependent on the type of treatment: chemically-treated, water-washed, air-dusted**

Density

**3,21 g/cm<sup>3</sup>**

Vickers Hardness

**29 GPa**

Coefficient of thermal expansion

**5·10<sup>-6</sup> K**

Thermal conductivity

**50 to 100 W/m K**

Temperature resistance

**1500 °C in air,  
2400 °C in inert atmosphere**

Specific heat capacity

**750 J/kg K**



SIKA® ABR	Characteristics & Color	Classification	Grit Sizes	Description
<b>I</b>	high purity green silicon carbide	MAC + MIC	F24 – F220, F230 – F2000	produced to comply with FEPA standard and particularly suitable for high quality vitrified and resin bonded grinding wheels, honing stones, lapping and polishing applications
<b>II</b>	high quality green silicon carbide	MAC + MIC	F16 – F220, F230 – F1200	produced to comply with FEPA standard and particularly suitable for vitrified and resin bonded grinding wheels, honing stones and polishing applications
<b>II A</b>	green silicon carbide	MAC + MIC	F8 – F220, F230 – F800	produced to comply with FEPA standard and particularly suitable for vitrified and resin bonded grinding wheels, honing stones and polishing applications
<b>III</b>	high purity black silicon carbide	MAC + MIC	F24 – F220, F230 – F2000	produced to comply with FEPA standard and particularly suitable for high quality vitrified or resin bonded grinding wheels, lapping and polishing applications
<b>III L</b>	special grains in black silicon carbide for lapping	MIC	F400L – 800L	produced to comply with FEPA standard and particularly suitable for lapping applications. Special designed grains enable smooth surface finish without scratches or cracks
<b>IV</b>	high quality black silicon carbide	MAC + MIC	F8 – F220, F230 – F1200	produced to comply with FEPA standard and particularly suitable for high quality resinoid bonded grinding wheels, cut-off oder snagging wheels, flap-discs and anti-slip flooring applications
<b>IV A</b>	black silicon carbide	MAC	F8 – F220, F240 – F800	produced to comply with FEPA standard and particularly suitable for resinoid bonded grinding wheels, cut-off or snagging wheels, anti-slip flooring applications
<b>P</b>	high quality black silicon carbide	MAC + MIC	P8 – P5000	produced to comply with FEPA standard and particularly suitable for high quality coated abrasives for surface preparation and finishing
<b>Stone</b>	high quality black silicon carbide	MIC	F230 – F600	produced to comply with FEPA standard and particularly suitable for stone polishing applications

# EXCELLENT PROPERTIES FOR HIGH PERFORMANCE ABRASIVE APPLICATIONS

## Products for bonded abrasive – Vitrified bond (glass)

SIKA® ABR	Grit Sizes	Color
I	F24 - F2000	green
II	F16 - F1200	green
III	F24 - F2000	black
IV	F8 - F1200	black

## Products for bonded abrasive – Organic bond (resin, rubber, plastic)

SIKA® ABR	Grit Sizes	Color
I	F16 - F1200	green
II A	F16 - F800	green
IV	F8 - F1200	black
IV A	F8 - F800	black

## Products for stone polishing

SIKA® ABR	Grit Sizes	Color
IV A	F8 - F800	black
IV	F8 - F220	black
Stone	F240 - F600	black

## Products for lapping and polishing

SIKA® ABR	Grit Sizes	Color
I	F8 - F2000	green
III	F230 - F2000	black
III L	F400L - F1000L	black

## Products for flooring

SIKA® ABR	Grit Sizes	Color
IV A	F8 - F40	black
IV	F8 - F40	black

## Products for blasting

SIKA® ABR	Grit Sizes	Color
IV A	F8 - F220	black
IV	F8 - F220	black

## Products for coated abrasive

SIKA® ABR	Grit Sizes	Color
P	P8 - P5000	black

Products for abrasives and ceramic grains

SIKA® ABR I and II green SiC FEPA-F and JIS, SIKA® ABR III and IV black SiC FEPA-F-P and JIS

Macro Sizes					Macro Sizes				
µm	ASTM mesh	Median value of			µm	ASTM mesh	Median value of		
		F	P	JIS			F	P	JIS
63		220		220	450		40		40
65			220		500	35			
75	200	180		180	525			36	
80			180		530		36		36
90	170	150		150	600	30			
98			150		625			30	
106	140				630		30		30
110		120		120	710	25			
120			120		740			24	
125	120				750		24		24
130		100		100	850	20			
150	100				880		22		22
155		90		90	980			20	
160			100		mm				
180	80				1.00	18			
190		80		80	1.04		20		20
200			80		1.18	16			
212	70				1.25		16		16
220		70		70	1.30			16	
250	60				1.40	14			
260			60		1.48		14		14
270		60		60	1.70	12			
300	50				1.75		12	12	12
320		54		54	2.00	10			
330			50		2.10		10		10
355	45				2.36	8			
390		46		46	2.50		8		8
415			40		2.80	7			
425	40				3.35	6			



Products for abrasives and ceramic grains

Apertures for ASTM sieve and the 50% point for F-P and JIS grits

Micro Sizes					Micro Sizes				
μm	ASTM mesh	Median value of			μm	ASTM mesh	Median value of		
		F	P	JIS			F	P	JIS
0.4				10000	29.2		320		
0.7				9000	30.0				400
1.2		2000		8000	30.2			500	
2.0		1500		6000	35.0			400	360
2.7			5000		36.5		280		
3.0		1200		4000	38.0	400			
3.6			4000		40.0				320
4.0				3000	40.5			360	
4.5		1000	3000		44.5		240		
5.4			2500		45.0	325			
5.5				2500	46.2			320	
6.5		800	2000		48.0				280
6.7				2000	52.2			280	
8.0				1500	53.0	270	230		
8.6			1500		57.0				240
9.3		600			58.5			240	
9.5				1200					
11.5				1000					
12.8		500							
14.0				800					
15.3			1200						
17.0				700					
17.3		400							
18.3			1000						
20.0				600					
21.8			800						
22.8		360							
25.0				500					
25.8			600						

## Regional Offices and Contacts

### Headquarter (Norway) Fiven AS

Apotekergata 10, 0180 Oslo, Norway

### Europe

#### Belgium

Fiven Belgium  
Matériaux Céramiques SA  
Route de Villers 19  
B-4162 Hody  
Belgium

Customer Service:  
Phone: +32 4 383 98 20  
Mail: [order.be@fiven.com](mailto:order.be@fiven.com)

#### Germany

Fiven GmbH  
Gertrudenstraße 30-36  
DE-50667 Cologne  
Germany

Phone: +49 221 6507 6097  
Mail: [sika\\_emea@fiven.com](mailto:sika_emea@fiven.com)  
Web: [www.fiven.com](http://www.fiven.com)

#### Norway

Fiven Norge AS  
P.O. Box 113  
N-4790 & N-4792 Lillesand  
Norway

Customer Service:  
Phone: +47 372 60 000  
Mail: [order.no@fiven.com](mailto:order.no@fiven.com)

## South America

### Brazil

Fiven Brazil  
Carbeto de Silício SIKA Brasil  
Rod. Br 265 km, km 208-Zona Rural  
36202-630 Barbacena-Minas Gerais-MG  
Brazil

Customer Service:  
Phone: +55 32 3339 1700  
Mail: sika\_sa@fiven.com

### Venezuela

Fiven Venezuela  
Bolívar, Bolívar 8050  
Venezuela

Customer Service:  
Phone: +55 32 3339 1700  
Mail: sika\_sa@fiven.com

## Asia

### China

Fiven AS  
Room 329, F-space, 198 Le Yuan Road,  
Pu Dong new district 201206,  
Shanghai  
China

Mobile: +86 139 17729448  
Mail: jack.zhong@fiven.com



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