# SIKA® Unikiln FCP05 / FCP07 / 100F Product information



#### Green silicon carbide powders for recrystallized (RSiC) and nitride-bonded (NSiC) technical ceramics.

Chemically treated, green silicon carbide designed for production of re-crystallized and nitride-bonded ceramic parts. The FCP07 with its unique slip properties used in combination with 100F provides a maximum green density and high oxidation resistance in applications such as kiln furniture, semiconductor components and process materials.

#### Packaging 25 kg paper bags or 1.000 kg big bags.

#### **Typical chemistry**

	Free-SiO <sub>2</sub>	Free-Si	Free-C	Tot. Oxygen	S.S.A.	рН	Conductivity
FCP05	0.70%	0.10%	0.25%	0.75%	5.0 m <sup>2</sup> /g	5.0 m <sup>2</sup> /g 4.5 - 5.5	
FCP07	1.60%	0.25%	0.30%	1.10%	7.0 m <sup>2</sup> /g	4 - 5	10 μS
Analytical procedures:		ANSI 74.15 1992		LEC0	Micromeritics Gemeni V	25 gr. SiC + 50 ml D.I.H20	5 gr. SiC + 100 ml D.I.H20

#### Typical trace elements

	Tot. Fe ppm	Tot. AI ppm	Tot. Ni ppm	Tot. V ppm	Tot. Na ppm	Tot. Cr ppm	Tot. Ca ppm	Tot. Ti ppm	Tot. Mg ppm	Tot. K ppm
FCP05	500	150	100	200	< 100	25	30	100	< 100	60
FCP07	600	250	140	250	< 100	30	50	150	< 100	50
Analytical	X-RAY Fluorescence									

### **Typical analysis**

Procedures:

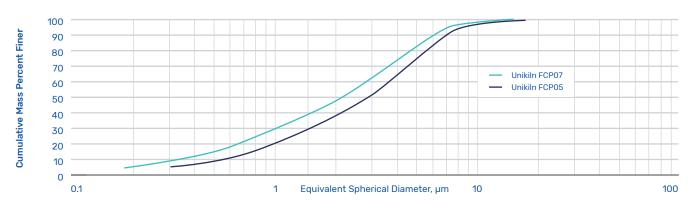
	SiC	Free-SiO <sub>2</sub>	Free-Si	Free-C	Fe <sub>2</sub> O <sub>3</sub>	$Al_2O_3$	Ca0
100F	99.5%	0.15%	0.15%	0.10%	0.02%	0.005%	0.005%

#### Typical sieve analysis on ASTM sieve No

	50	100	120	140	200	325	< 325	LPD	TPD*
100F	0%	2%	17%	22%	35%	23%	1%	1.59 gr/ml	1.82 gr/ml

<sup>\*</sup> J.Engelmann jolting volumeter

## Typical Unikiln sedimentation curves (Sedigraph)



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